

AMI Deltacon DG

On-line analyzer for the measurement of three conductivity values in water-steam-cycles:

- 1. Specific (total) conductivity*
- 2. Cation (acid) conductivity after a cation exchanger*
- 3. Degassed cation conductivity after a sample reboiler.*

Calculation of sample pH and ammonia concentration based on differential conductivity measurement.



(Data Sheet No. DenA23481XX0)

Degassed Cation Conductivity

AMI Deltacon DG...

- *Measurement based on ASTM D4519-94.*
- *Sample reboiler unit with heating and cooling system made of stainless steel.*
- *Degasser electronic controller for sample reboiler with vapor pressure control (IP66).*
- *Atmospheric pressure measurement for boiling point compensation.*
- *Simultaneous measurement and display of conductivities, pH or ammonia concentration, sample temperature and sample flow.*
- *Calculation of resin consumption with user alarm.*
- *Complete system mounted on stainless steel panel.*
- *Factory tested, and ready for installation and operation.*

Specific, Cation and Degassed Cation Conductivity



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Analytical System

- Conductivity measurement range:
0.055 to 1000 $\mu\text{S}/\text{cm}$
- Calculation of pH value:
from pH 7.5 to 11.5 (VGB-directive 450L)
- Calculation of ammonia concentration:
from 0.01 to 10 ppm
- High precision: $\pm 1\%$ of the measured value
- Sample flow measurement with security shut-off for sample heater of reboiler if sample flow is too low.

AMI Electronic Unit

- Rugged aluminum housing (IP66).
- Large backlit LC-Display for the reading of the measured value and status information.
- Full-text menu driven user interface.
- Two freely scalable current signal outputs (0/4 – 20 mA), third one as an option.
- Optional fieldbus communication board (Profibus, Modbus, Webserver).

Flow-Cell with Sensors and Integrated Cation Exchanger

- Stainless steel flow cell with integrated needle valve and flow sensor for two-electrode conductivity sensors with Slot-Lock system.
- Sensors with stainless steel body, titanium electrode and built-in temperature sensor for automatic temperature compensation.
- Easy to replace integrated cation column.



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